

IN THE CLAIMS:

The text of all pending claims, (including withdrawn claims) is set forth below. Cancelled and not entered claims are indicated with claim number and status only. The claims as listed below show added text with underlining and deleted text with ~~striketrough~~. The status of each claim is indicated with one of (original), (currently amended), (cancelled), (withdrawn), (new), (previously presented), or (not entered).

Please AMEND claims 1 and 23 in accordance with the following:

1. (Currently Amended) A disc centering device comprising:
 - a base plate;
 - a chuck which is installed on the base plate;
 - a hub unit which is detachably engaged to the chuck and receives discs to be stacked;
 - disc pushers which are slidably provided outside the hub unit and include corresponding plate springs which push circumferences of the discs and center the discs;
 - supporting units abutting the discs when the disc springs center the discs and provided in an end part of the plate springs, the plate springs being provided between the disc pushers and the supporting units such that the supporting units which compress and support the
 - corresponding plate springs with respect to the disc pushers so as to and reinforce a restoring
 - force of the plate springs where a force applied on the plate springs is removed; and
 - a driving unit which slides the disc pushers simultaneously.
2. (Original) The disc centering device according to claim 1, wherein each supporting unit is provided in a part of the corresponding plate spring.
3. (Original) The disc centering device according to claim 2, wherein each supporting unit is provided in a side end part of the corresponding plate spring.
4. (Original) The disc centering device according to claim 1, wherein each of the supporting units includes:
 - a supporting block which supports the side end part of the corresponding plate spring; and
 - at least one screw which fastens the corresponding plate spring to the supporting block.
5. (Original) The disc centering device according to claim 4, wherein the support block completely covers the side end part of the corresponding plate spring.

6. (Original) The disc centering device according to claim 1, wherein each of the plate springs comprises a plurality of layered plate spring members.

7. (Original) The disc centering device according to claim 1, wherein each of the supporting units supports a side end part of the corresponding plate spring with respect to the respective disc pusher so as to maintain a centering value of the discs within a desired level.

8. (Original) The disc centering device according to claim 7, wherein the centering value of the discs is maintained within a deviation of about 30 μm or less.

9. (Original) The disc centering device according to claim 8, wherein the centering value of the discs is maintained within the deviation of about 10 μm or less.

10. (Original) The disc centering device according to claim 1, wherein each of the supporting units supports a side end part of the corresponding plate spring so as to restore the plate spring after the disc centering and prevent a deformation of the discs.

11. (Previously Presented) The disc centering device according to claim 1, wherein the chuck includes a collet which grabs or relieves the hub unit according to whether a compressed air is provided to the chuck.

12. (Previously Presented) The disc centering device according to claim 1, wherein the hub unit comprises:

a hub body which is detachably engaged to the chuck and receives the discs; and
a hub cap which moves up or down to clamp the discs stacked with respect to the hub body.

13. (Original) The disc centering device according to claim 12, wherein the hub cap moves up or down according to whether a compressed air is provided to the hub unit.

14. (Original) The disc centering device according to claim 1, wherein the disc pushers are provided in a radial direction relative to the hub unit.

15. (Original) The disc centering device according to claim 14, wherein the disc pushers include first, second and third disc pushers which are provided at intervals of 120 degrees with respect to the hub unit.

16. (Original) The disc centering device according to claim 1, wherein the driving unit includes:

- a motor;
- a belt pulley which is connected to the motor and the disc pushers; and
- a link which is linearly moved by the belt pulley and simultaneously moves the disc pushers back or forth.

17. (Original) The disc centering device according to claim 1, wherein the driving unit includes cylindrical actuators which drive the corresponding disc pushers.

18. (Original) The disc centering device according to claim 1, wherein the plate springs simultaneously pressurize the circumferences of the discs having different diameters.

19. (Original) The disc centering device according to claim 1, further comprising a linear guide unit which mounts the disc pushers, wherein the linear guide unit slides the disc pushers according to the driving unit.

20. (Original) The disc centering device according to claim 1, wherein the supporting units support the plate springs so as to reinforce the restoring force after a disc centering of the discs.

21. (Original) The disc centering device according to claim 11, wherein the chuck further includes:

- a chuck body which defines the chuck;
- an air chamber which is provided in the chuck body;
- an air port which supplies the compressed air to the air chamber; and
- a piston which is provided in the chuck body and moves up or down according to whether the compressed air is provided to the air chamber, wherein the collet grabs or relieves the hub unit according to an up or down movement of the piston.

22. (Original) The disc centering device according to claim 12, wherein the hub unit further comprises:

an air chamber which is provided in the hub body to receive a compressed air; and
a piston which is provided in the hub body and moves up or down according to whether the compressed air is provided to the air chamber, wherein the hub cap is provided at an upper portion of the hub body, and pushes or releases the disc with respect to the hub body according to an up or down movement of the piston.

23. (Currently Amended) A disc centering device comprising:
a base plate;
a chuck which is installed on the base plate;
a hub unit which is detachably engaged to the chuck and receives discs to be stacked;
a disc centering unit ~~having~~including a disc pusher and plate springs which are slidably provided outside the hub unit and simultaneously pressurize circumferences of the discs to center the discs, wherein the disc centering unit includes reinforcing units provided at respective side ends of the plate springs ~~that abut the discs when the disc springs center the discs, the~~
plate springs being provided between the disc pusher and the reinforcing units such that the reinforcing units compress and support the corresponding plate springs with respect to the disc pusher, and that provide for the same carrying capacity of the discs and restore the plate springs to an original state after a disc centering operation where a force applied on the plate springs is removed; and
a driving unit which drives the disc centering unit.

24. (Original) The disc centering device according to claim 23, wherein the reinforcing units are extended bars which support the plate springs, at the side ends thereof, with respect to the disc centering unit so as to restore the plate springs.

25. (Previously Presented) A disc centering device comprising:
a base plate;
a chuck which is installed on the base plate;
a hub unit which is detachably engaged to the chuck and receives discs to be stacked;
disc pushers which are slidably provided outside the hub unit and include corresponding plate springs which push circumferences of the discs and center the discs;
supporting units which support the corresponding plate springs with respect to the disc

pushers so as to reinforce a restoring force of the plate springs; and
a driving unit which slides the disc pushers simultaneously;
wherein the chuck includes a collet which grabs or relieves the hub unit according to whether a compressed air is provided to the chuck.

26. (Previously Presented) A disc centering device comprising:
a base plate;
a chuck which is installed on the base plate;
a hub unit which is detachably engaged to the chuck and receives discs to be stacked, the hub unit including a hub body which is detachably engaged to the chuck and receives the discs and a hub cap which moves up or down to clamp the discs stacked with respect to the hub body;
disc pushers which are slidably provided outside the hub unit and include corresponding plate springs which push circumferences of the discs and center the discs;
supporting units which support the corresponding plate springs with respect to the disc pushers so as to reinforce a restoring force of the plate springs; and
a driving unit which slides the disc pushers simultaneously;
wherein the hub cap moves up or down according to whether a compressed air is provided to the hub unit.

27. (Previously Presented) A disc centering device comprising:
a base plate;
a chuck which is installed on the base plate;
a hub unit which is detachably engaged to the chuck and receives discs to be stacked;
disc pushers which are slidably provided outside the hub unit and include corresponding plate springs which push circumferences of the discs and center the discs;
supporting units which support the corresponding plate springs with respect to the disc pushers so as to reinforce a restoring force of the plate springs; and
a driving unit which slides the disc pushers simultaneously and includes a motor, a belt pulley which is connected to the motor and the disc pushers, and a link which is linearly moved by the belt pulley and simultaneously moves the disc pushers back or forth.

28. (Previously Presented) A disc centering device comprising:
a base plate;
a chuck which is installed on the base plate;
a hub unit which is detachably engaged to the chuck and receives discs to be stacked;
disc pushers which are slidably provided outside the hub unit and include corresponding plate springs which push circumferences of the discs and center the discs;
supporting units which support the corresponding plate springs with respect to the disc pushers so as to reinforce a restoring force of the plate springs; and
a driving unit which slides the disc pushers simultaneously;
wherein the plate springs simultaneously pressurize the circumferences of the discs having different diameters.

29. (Previously Presented) A disc centering device comprising:
a base plate;
a chuck which is installed on the base plate;
a hub unit which is detachably engaged to the chuck and receives discs to be stacked;
disc pushers which are slidably provided outside the hub unit and include corresponding plate springs which push circumferences of the discs and center the discs;
supporting units which support the corresponding plate springs with respect to the disc pushers so as to reinforce a restoring force of the plate springs; and
a driving unit which slides the disc pushers simultaneously;
wherein the chuck includes a collet which grabs or relieves the hub unit according to whether a compressed air is provided to the chuck, a chuck body which defines the chuck, an air chamber which is provided in the chuck body, an air port which supplies the compressed air to the air chamber, and a piston which is provided in the chuck body and moves up or down according to whether the compressed air is provided to the air chamber, and
wherein the collet grabs or relieves the hub unit according to an up or down movement of the piston.

30. (Previously Presented) A disc centering device comprising:
a base plate;
a chuck which is installed on the base plate;
a hub unit which is detachably engaged to the chuck and receives discs to be stacked,
the hub unit including a hub body which is detachably engaged to the chuck and receives the

discs, a hub cap which moves up or down to clamp the discs stacked with respect to the hub body, an air chamber which is provided in the hub body to receive a compressed air, and a piston which is provided in the hub body and moves up or down according to whether the compressed air is provided to the air chamber;

disc pushers which are slidably provided outside the hub unit and include corresponding plate springs which push circumferences of the discs and center the discs;

supporting units which support the corresponding plate springs with respect to the disc pushers so as to reinforce a restoring force of the plate springs; and

a driving unit which slides the disc pushers simultaneously;

wherein the hub cap is provided at an upper portion of the hub body, and pushes or releases the disc with respect to the hub body according to an up or down movement of the piston.